# No. 1501 TimberCraft® Full-Round Stepper™

Full-Round Stepper shall be model No. 1501 in the quantity shown on the bill of materials or the project drawings. Manufactured by Columbia Cascade Company, 1300 SW Sixth Avenue, Suite 310, Portland, OR 97201 U.S.A. Phone 503/223-1157.

**GENERAL**

All fabrication shall take place in an enclosed factory environment by personnel experienced in the manufacture of children's play apparatus.

**1. MATERIALS**

Full-Round Stepper shall be hand-hewn coastal Douglas fir (Pseudo-tsuga menziesii), 16” dia. (+/- 2”), clean peeled of bark and sanded.

**2. CONSTRUCTION**

Whole Log shall be peeled by hand. *Logs that have been machine peeled or that include bark will not be accepted.* To effectively receive pressure preservative treatment, all fabrication, including sawing and drilling must be completed prior to preservative treatment.

**3. FINISH**

Full-Round Steppers shall be pressure treated with a non-toxic child safe preservative after all fabrication is completed. *Preservatives containing arsenic, pentachlorophenol, creosote or similar toxic chemicals as their active ingredient shall not be used.*